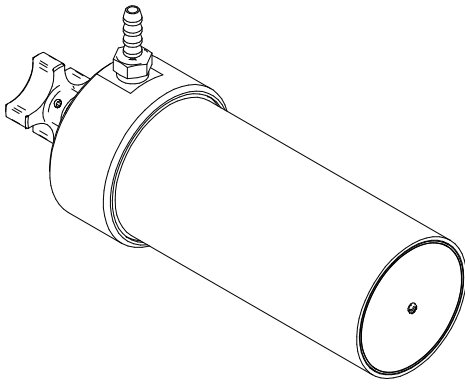
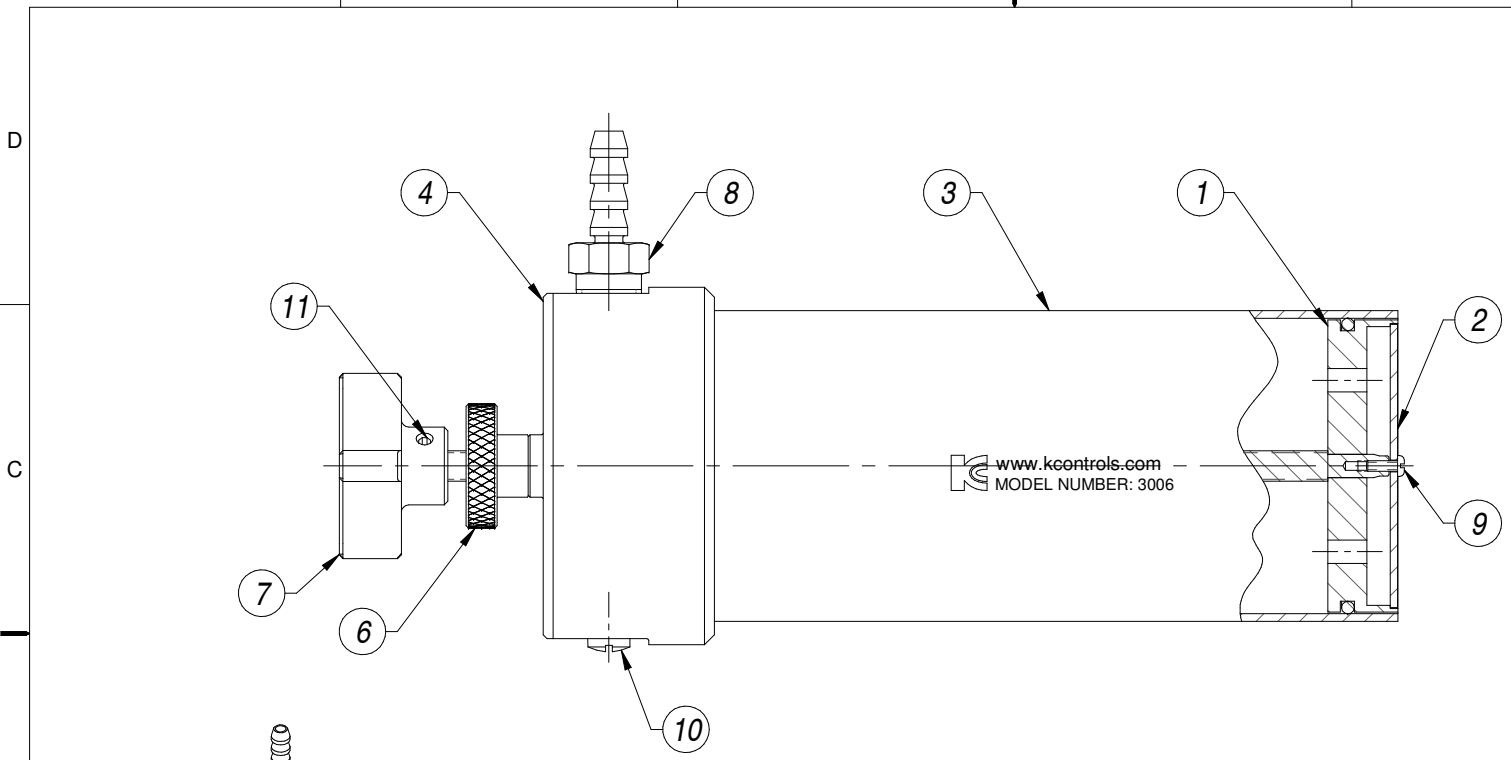


REVISIONS		
REV	DESCRIPTION	APP'D/ DATE
A	3006-AC-0017 (A) WAS (-); 3006-AC-0016 (B) WAS (A)	03/05/07 JJR
B	0018-2A-0006 (C) WAS (A)	2/4/14 JJR
C	REMOVED "REV." COLUMN FROM ITEM LIST.	2/24/14 CIW
D	ITEM 9, 0030-0030 BIND. HD. M.S. 1/4" LG. WAS 0030-0029 1/2" LG.	7/23/14 CIW



ITEM	PART NUMBER	DESCRIPTION	QTY	UOM
11	0035-2A-0004	SET SCREW, S.S., 8-32 X 3/16" LONG	1	EA
10	0030-2A-0005	BINDING HEAD M.S., S.S., 8-32 X 1/4" LONG	1	EA
9	0030-2A-0030	PAN HEAD M.S., 2-56 X 1/4" L. (S.S.)	1	EA
8	2007-2A-0015	MALE HOSE BARB, S.S., 1/4" N.P.T. X 1/4" I.D.	1	EA
7	0018-2A-0006	KNOB, ALUMINUM, 1-1/2" Ø WITH 1/4-20UNC TAP	1	EA
6	0018-2A-0004	THUMBNUIT, KNURLED, 1/4-20UNC, 1.00" O.D.	1	EA
5	0016-2A-5060	O-RING, SILICONE, -138 SIZE	1	EA
4	3006-AC-0017	CAP, FOR 2.50" FILLING GUN	1	EA
3	3006-AC-0016	BARREL, 2.50" O.D. X 2.38" I.D. X 6.00" LONG	1	EA
2	3006-AC-1020-20	FILTER, 316 S.S., 20 MICRON	1	EA
1	3006-AC-1018	PISTON/ STEM ASSEMBLY	1	EA

LIST OF MATERIALS

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FINAL ASSY	TOLERANCES: EXCEPT AS NOTED	APPROVALS:	DATE:	KINEMATICS & CONTROLS CORP. www.kcontrols.com
3006-AC-1015	FRACTIONS: ± 1/64 DECIMALS: .XX ± .01 XXX ± .005 ANGLES: ± 1/2°	DRAWN: J.RAK MECHANICAL ENGR	2/14/07	
NEXT ASSY	MATERIAL: -	ELECTRICAL ENGR:		TITLE: FILLING GUN ASSEMBLY Ø2-3/8" I.D. x Ø2-1/2" O.D.
3006-AC-1015	FINISH: -	MANUFACTURING:		DRAWING NO. 3006-SE-1015
DO NOT SCALE DRAWING				SCALE: NONE